

Precious Labrador Pups

Quilt Designed by eQuilter



67" x 59 1/2"

Skill Level: Intermediate**Finished Quilt Size:** 67" x 59 1/2"*Please read all instructions before beginning. Pre-washing NOT recommended.*

Yardages and Cutting

WOF is width of fabric from selvage edge to selvage edge. Remove as little fabric as possible when trimming selvages and squaring strip ends.

Labrador panel

- Trim to 42 1/2" x 34 1/2".

7/8 yard retriever print

- Fussy-cut (12) 8" squares, centering on a dog face.

5/8 yard dog bones

- 2 strips 8" x WOF; cut into (10) 8" squares.

1 1/4 yards caramel tonal

- 1 strip 8 3/8" x WOF; cut into (2) 8 3/8" squares, then cut in half diagonally to make 4 triangles.
- 6 strips 4" x WOF for border.
- 2 strips 2 1/4" x WOF; trim to 42 1/2".
- 2 strips 2" x WOF; trim to 38".

5/8 yard dark brown print

- 7 strips 2 1/4" x WOF for binding.

1 1/2 yards black solid

- 1 strip 8 3/8" x WOF; cut into (2) 8 3/8" squares, then cut in half diagonally to make 4 triangles.
- 10 strips 4 1/4" x WOF; cut into (88) 4 1/4" squares.

4 1/3 yards of 44/45" backing fabric

- 2 pieces 75" x WOF

OR

2 1/4 yards wide backing fabric

- 1 piece 83" x 75"

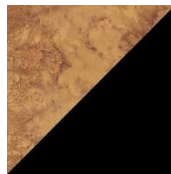
Batting

- 1 piece 83" x 75"

Piecing the Units

Use a 1/4" seam allowance for all stitching. Press all seams as directed.

1. Sew 8 3/8" caramel and black triangles together on the long edges to make (1) 8" x 8" corner unit. Press seam to the black side. Repeat to make 4 corner units.



Corner Unit — Make 4

2. Draw a diagonal line from corner to corner on the wrong side of the 4 1/4" black squares.

3. Place marked squares right sides together on opposite corners of the retriever squares. Sew on the lines. Trim seam allowance 1/4" out from the stitching. Press the triangles over with seam allowance toward the triangles. Repeat on the remaining corners of the squares to complete (12) 8" x 8" retriever units **except** press seam allowance toward the retriever square. Repeat with the remaining marked squares and the dog bones squares to make 8 dog bones units.



Retriever Unit — Make 12



Dog bones Unit — Make 10

Completing the Quilt

1. Sew 2 1/4" x 42 1/2" caramel strips to the top and bottom of the panel. Press seams toward the strips. Stitch 2" x 38" strips to the sides to complete the 45 1/2" x 38" framed panel. Press seams toward the strips.

2. Stitch 4 retriever units side to side with 2 dog bones units to make an 8" x 45 1/2" top strip. Press seams open. Repeat to make a bottom strip. Sew to the top and bottom of the framed panel. Press seams toward the framed panel.

3. Sew 3 dog bones units and 2 retriever units top to bottom. Press seams open. Add a corner unit to each end to complete the 8" x 53" side strip. Press seams toward the corner units. Repeat to make the second side strip. Stitch to sides of the panel section to complete the 60 1/2" x 53" quilt center. Press seams toward the strips.

4. Stitch the 4" x WOF caramel strips short ends together to make a long strip. Press seams to one side. Cut into 2 strips each 60 1/2" and 60". Sew the 60 1/2" strips to the top and bottom of the quilt center and the 60" strips to the sides to complete the top. Press seams toward the strips.

5. If using 44/45" backing fabric, remove the selvage edges from the backing pieces. Join the pieces on the long edges with a 1/2" seam allowance. Press seam open. Trim to make the 83" x 75" backing piece.

6. Layer the top with the backing and batting pieces. Quilt as desired. Trim batting and backing even with the top.

7. Join the dark brown print binding strips on the short ends with diagonal seams to make a long strip. Press seams in one direction. Press the strip in half along the length with wrong sides together. Bind the quilt edges using your favorite method to complete the quilt.

